

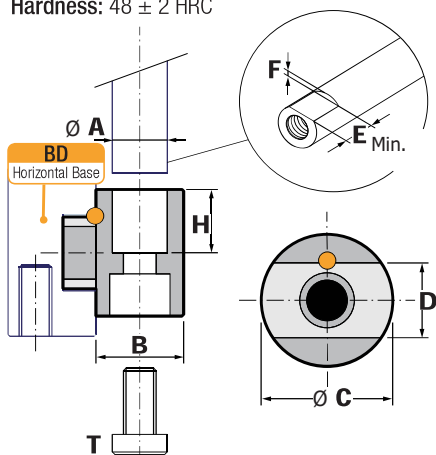


Fixed Lifter Base

Code: **DF**

Keyed pocket for the lifter shaft. Minimum space required in the ejector plates.
"DA" Allows easy adjustment of the lifter shaft height. "VI" (Lifter Shaft) may be used as ejector.

Material: INOX 1.4034
Hardness: 48 ± 2 HRC

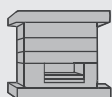
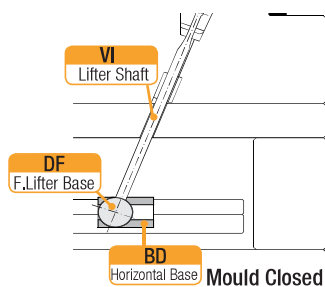


3D file can be downloaded from www.cumsa.com

Code: **DF**

Order	A	B	C	D
DF.061220	6	12	20	11.5
DF.081220	8	12	20	11.5
DF.101624	10	16	24	13.5
DF.121624	12	16	24	13.5
DF.162032	16	20	32	19
DF.202538	20	25	38	21
DF.253148	25	31	48	28

E	F	H	T
12	0.5	10	M4 x 12
12	0.5	10	M5 x 12
14	0.5	12	M6 x 16
14	1.0	12	M8 x 16
18	1.5	16	M8 x 22
21	1.5	19	M10 x 25
26	2.0	24	M12 x 35

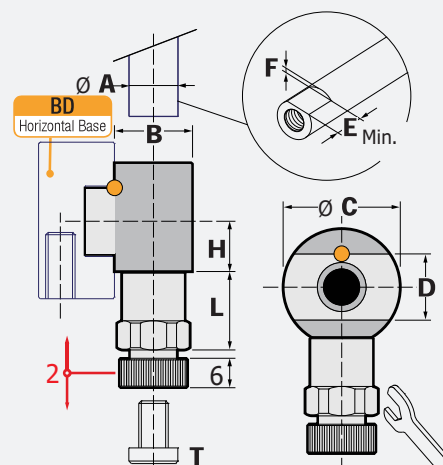


Adjustable Lifter Base

Code: **DA**

Keyed pocket for the lifter shaft. Minimum space required in the ejector plates. Allows easy adjustment of the lifter shaft height.

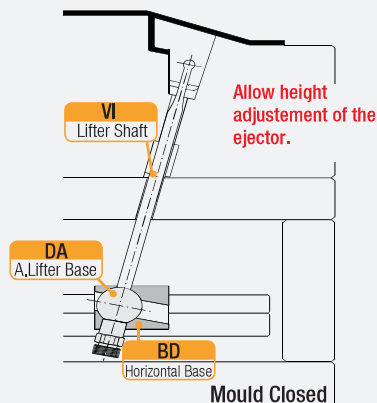
Material: INOX 1.4034
Hardness: 48 ± 2 HRC



Code: **DA**

Order	A	B	C	D
DA.061020	6	10	20	11.5
DA.081220	8	12	20	11.5
DA.101624	10	16	24	13.5
DA.121824	12	18	24	13.5

E	F	H	L	T
15	0.5	9.0	14	M4 x 40
15	0.5	8.5	14	M5 x 40
17	0.5	10.2	16	M6 x 40
17	1.0	9.6	16	M8 x 40

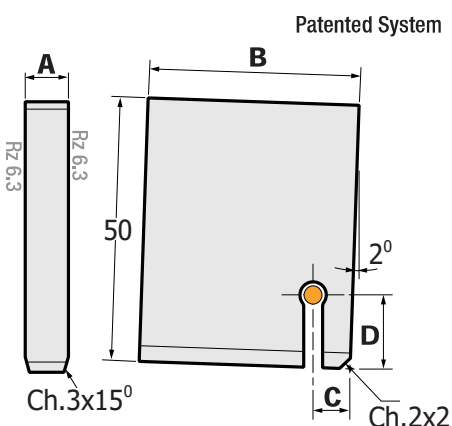


Lifter Head

Code: **IF**

Lifter Head hardened and ground to size. No need for threads or dowel pins to attach the Lifter Head to the Lifter Shaft. Offers a standard solution to the mould makers.

Material: 1.2344
Hardness: 45 ± 2 HRC



Code: **IF**

Order	A	B	C	D
IF.064050	6.2	40	6	12
IF.084050	8.2	40	7	14
IF.104450	10.2	44	8	16
IF.124450	12.2	44	9	18

R	X	Y	Z
40	5	3.5	36
38	10	6.7	35
38	15	10.2	34
37	20	13.5	32

