

Double Ejector

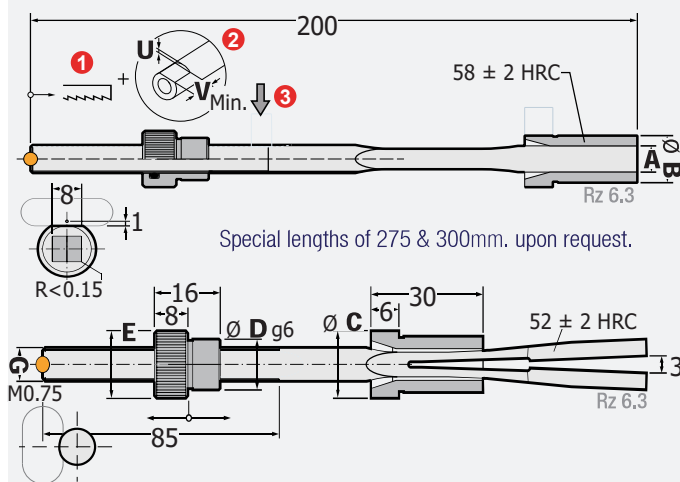
Code: **ED**

Two separate movements in one component. Minimum space required for installation, only needs the space of an ejector. No milling, grinding or hardening other than the machining of detail needed. No need for complex mechanical systems. Useful to release small undercuts, this ejector is pre-adjusted and height adjustable. Easy to install, machining is 90° to parting line. The Balinit C® coating offers smooth action.

Material: 1.2101 **Hardness:** 45 ± 3 HRC

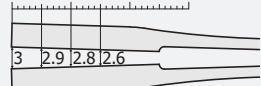
Max. working temperature: 150°.

Every Ejector is adjusted individually with its bushing, with a tolerance g6/H7 between them. For this reason, it is important to keep track of both pieces in pairs while handling and installing. The opening of the sprung cores is a radial movement. Due to this, at the edge of the stroke, the opening is 2.5mm.

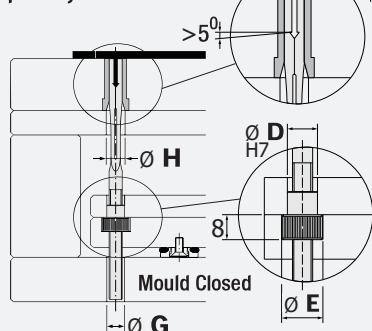


Order	A	B	C	D	E	G	H	U	V
ED.068200	6	12	14	10	14	6	10	0.5	10
ED.088200	8	14	16	12	16	8	12		
ED.108200	10	16	18	14	18	8	14		15
ED.128200	12	16	18	16	20	8	15		

0 5 10 15 20 25 30



Opening Dimensions



Important
R > 0.1

G110
Mounting Flange
Page: 34

Mould Opened



Tulip Ejector

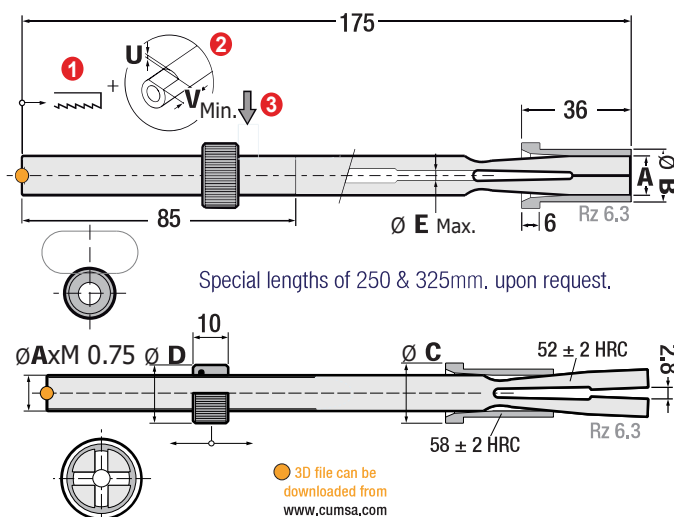
Code: **EE**

Four separate movements in one component. Useful to release small undercuts, this ejector is pre-adjusted and height adjustable. Cylindrical machining and made 90° regarding the parting line. No milling, grinding or hardening other than the machining of detail needed. The Balinit C® coating offers smooth action. Minimum space required for installation, only needs the space of an ejector.

Material: 1.2101 **Hardness:** 45 ± 3 HRC

Max. working temperature: 150°.

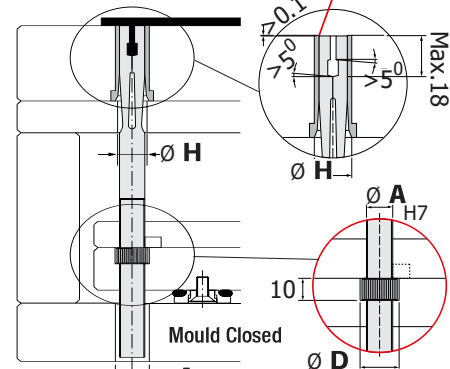
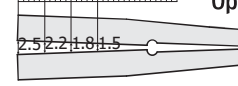
Every Ejector is adjusted individually with its bushing, with a tolerance g6/H7 between them. For this reason, it is important to keep track of both pieces in pairs while handling and installing. The opening of the sprung cores is a radial movement. Due to this, at the edge of the stroke, the opening is 2.8mm (0.110").



Order	A	B	C	D	E	H	U	V
EE.060175	6	10	12	12	-	9	0.5	10
EE.082175	8	12	14	14	2	11		
EE.103175	10	14	16	16	3	13		15
EE.124175	12	16	18	18	4	15		
EE.168175	16	20	22	22	8	19	1.0	20

0 5 10 15 20 25 30

Opening Dimensions



Important
R > 0.1

G110
Mounting Flange
Page: 34

Mould Opened

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