

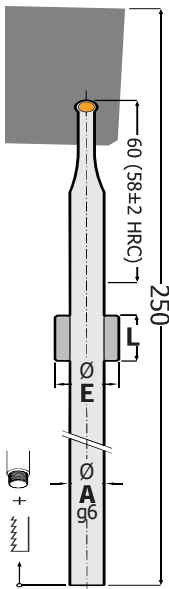


Lifter Shaft

Code: VI

Lifter shaft includes oilless bushing.
No need for threads or dowel pins to attach the Lifter Head to the Lifter Shaft.
Offers a standard solution to the mould makers.

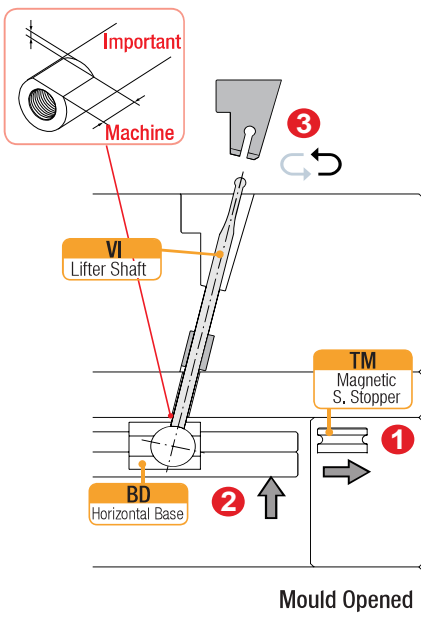
Material: 1.3505
Patented System



3D file can be downloaded from www.cumsa.com

Code: VI

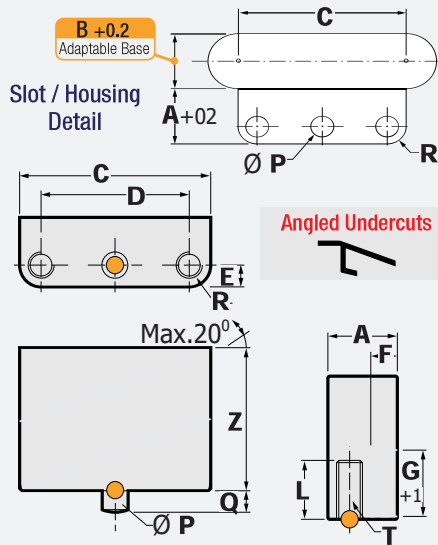
Order	A	E	L	U	V
VI.064200	6	10	15	0.5	12
VI.085200	8	12	20	0.5	12
VI.106200	10	14	20	0.5	14
VI.127200	12	16	20	1.0	14



Adaptable Base

Code: BD

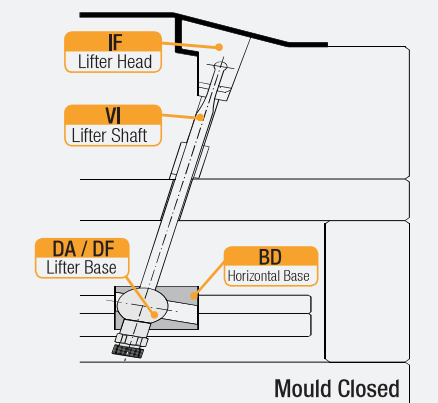
Cam slide for internal lifters.
Different hardness and materials between base and limiter guarantees smooth movements.
Minimum space required for installation.
Material: 1.2311 Hardness: 45 ± 2 HRC



Code: BD

Order	A	C	D	E	F
BD.122836	12	36	28	4	4.8
BD.143866	14	66	42	4	6.3
BD.163240	16	40	30	5	6.3
BD.204060	20	60	44	5	8.3
BD.254672	25	72	56	7	10.3
BD.315890	31	90	74	8	13.3

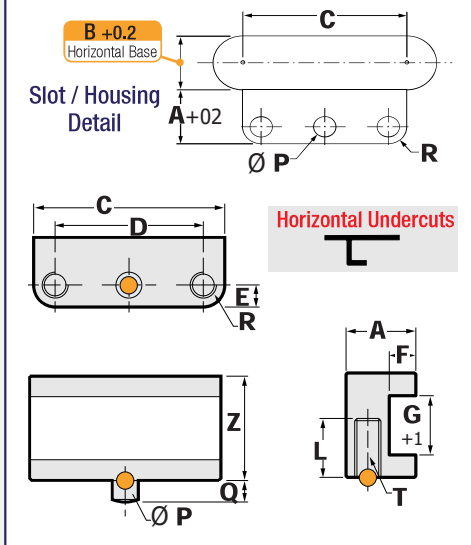
G	L	P	Q	R	T	Z
11.5	10	5	5	4	M5	28
11.5	10	5	5	4	M5	38
13.5	12	6	5	5	M6	32
19	15	6	5	5	M6	40
21	18	8	5	6	M8	46
28	18	10	8	8	M10	58



Horizontal Base

Code: BD

Cam slide for internal lifters.
Different hardness and materials between base and limiter guarantees smooth movements.
Minimum space required for installation.
Material: 1.2311 Hardness: 45 ± 2 HRC



Code: BD

Order	A	C	D	E	F
BD.122036	12	36	28	4	4.8
BD.142266	14	66	42	4	6.3
BD.162440	16	40	30	5	6.3
BD.203260	20	60	44	5	8.3
BD.253872	25	72	56	7	10.3
BD.314890	31	90	74	8	13.3

G	L	P	Q	R	T	Z
11.5	10	5	5	4	M5	20
11.5	10	5	5	4	M5	22
13.5	12	6	5	5	M6	24
19	15	6	5	5	M6	32
21	18	8	5	6	M8	38
28	18	10	8	8	M10	48

